

**AMENDMENTS TO THE SPECIFICATION**

Please amend the specification as follows:

Please replace the paragraph [0020] on page 6, line 3, with the following amended paragraph:

[0020]

Less than 0.002 wt% of nitrogen (N) is not preferable due to the over-sintering and detract from squareness. More than 0.1 wt% of nitrogen is not preferable because nitrogen has negative impact on sinterability and squareness. The amount of nitrogen is thus limited to the range of 0.002 to 0.1 wt%. The amount of nitrogen prefers to be 0.005 to 0.05wt% ~~0.5wt%~~.